



Toll Free: 87 PERMATEX
(877-376-2839)

10 Columbus Blvd., Hartford,
Connecticut 06106

6875 Parkland Boulevard, Solon
Ohio 44139

Technical Data Sheet

Permatex® High Tack™ Gasket Sealant and High Tack™ Spray-A-Gasket® Sealant

INDUSTRIAL

PRODUCT DESCRIPTION

S.I.N.: 834-300
Permatex® High Tack™ Gasket Sealant is a yellow colored viscous liquid with a characteristic solvent odor that is a blend of elastomers and resins that is brushable and dries quickly to a highly tacky film. It is designed to seal or bond rubber, cork, felt, paper and metal gaskets. It seals threaded hose connections, waterproofs and protects electrical terminals and wiring

PRODUCT BENEFITS

- Applies easily
- Fast drying
- Prevents seizing
- Assures correct gasket alignment
- Color coded for uniform application
- Allows easily disassembly
- Resists most automotive and industrial fluids
- Temperature Range - 65°F to +500°F

TYPICAL APPLICATIONS

- Gaskets
- Threaded connections
- Hose connections
- Weatherstripping
- Waterproofing for electrical terminals, spark plugs and wires
- Rear axle assembly
- Tubeless tire beads
- Differential assemblies
- Filter line connections
- Terminal protector

DIRECTIONS FOR USE

1. Clean surfaces to remove all dirt, oil, rust, paints and dried sealants. Keep surfaces dry and free from mold release agents
2. Using brush, apply a thin, even coat on both surfaces to be assembled.
3. Allow to set until solvent has evaporated and film is dry.
4. Assemble parts. Precoat gaskets or bolts for convenience in assembling.
5. Remove with lacquer thinner.

PROPERTIES OF UNCURED MATERIAL

	Typical Value
Chemical Type	Elastomers and resins
Appearance	Yellow liquid
Odor	Ketonic
Specific Gravity	0.872
Flash Point, TCC	0°F

GENERAL INFORMATION

This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

Part Number	Container Size
80062 (98H)	4 oz. can
80063 (98D)	16 oz. can
80064(99GA)	4.75 oz. net wt. aerosol can
80065(99MA)	9 oz. net wt. aerosol can

STORAGE

Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8_ to 28_C (46_ to 82_F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE

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PLEASE CONTACT PERMATEX, INC., TECHNICAL SERVICE DEPARTMENT FOR ASSISTANCE AND RECOMMENDATIONS FOR YOUR SPECIFIC APPLICATION.
PERMATEX, INC., HARTFORD SQUARE NORTH, 10 COLUMBUS BOULEVARD, HARTFORD, CT 06106 PHONE - (1-87PERMATEX) 09/02