

# Product information

## Rubber Profile Adhesive

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### Description

Liqui Moly Profile Rubber Adhesive is a fast flash-off, transparent, contact adhesive based on polychloroprene rubber, resin and solvent. This product has a very high initial adhesive strength and can be applied by brush. Liqui Moly Profile Rubber Adhesive is used in the car industry, caravan construction, in container building and in the furniture industry etc. Liqui Moly Profile Rubber Adhesive has outstanding adhesive strength on bare and painted materials and is suitable for universal use.

### Properties

- fast flash-off
- can be applied with a brush
- economical to use
- universal application

### Technical data

Form	flüssig / liquid
Base	Polychloropene-Kautschuk, Harze, Lösemittel / polychloroprene rubber, resin and solvent
Density at 20 °C	0,89 g/cm <sup>3</sup> DIN 51757
Color / appearance	gelb / yellow
Thermal stability	nach dem Abbinden -30°C bis 100 °C / after curing : -30 °C - +100 °C
Flash-off period	5-10 min
Odor	charakteristisch / characteristic
Solubility in water	unlöslich / insoluble
Shelf life	2 Jahre bei 15°C bis 25°C / 2 years at 15 °C to 25 °C
Spreading rate (cover)	~ 250 g/m <sup>2</sup>
Flash point	-25 °C DIN 53213 (Pensky-Martens, closed cup)
Viscosity at 20 °C	69 s
Shelf life in original sealed container	24 Monate

### Areas of application

Liqui Moly Profile Rubber Adhesive is used for bonding different fabrics, foam rubber, leather and imitation leather, felt and insulation materials to each other or to rubber and bare, ground, painted or anodized



metals. Liqui Moly Profile Rubber Adhesive can also be used for bonding wood and polyester materials, cardboard and hard PVC as well as ABS plastics to other materials.

### Application

To guarantee the optimum adhesion, the bonding surfaces should be free of dirt, oil and grease. For this purpose, we recommend cleaning the bonding surfaces with Liqui Moly Cleaner and Thinner Part no. 6130. Stir Liqui Moly Profile Rubber Adhesive well before use. Apply Liqui Moly Profile Rubber Adhesive generously to both clean bonding surfaces using a brush. Before bonding the materials together, a period of about 5-10 minutes must be allowed for the solvent to flash-off.

#### Note:

Non-dry adhesive residues can be removed with Liqui Moly Cleaner and Thinner Part no. 6130.

### Available pack sizes

200 ml Brush-in-cap can	6195
sheet metal	D-GB-F-I-E-NL-P

**Our information is based on thorough research and may be considered reliable, although not legally binding.**