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Specification for SUNISO® 4GS Refrigeration Oil

| PROPERTIES GUARANTEED | TEST METHOD | LIMITS |
|-----------------------------|-------------|-------------|
| VISCOSITY, SUS @ 100°F | ASTM D2161 | 280/300 |
| SPECIFIC GRAVITY @ 15.6°C | ASTM D4052 | 0.910/0.928 |
| FLASH POINT, COC, °C | ASTM D92 | 171 min. |
| POUR POINT, °C | ASTM D97 | -34 max. |
| FLOC POINT, °C | ASHRAE 86 | -46 max. |
| TOTAL ACID NUMBER, mg KOH/g | ASTM D974 | 0.03 max. |
| DIELECTRIC STRENGTH, KV | ASTM D877 | 25 min. |
| WATER CONTENT, ppm | ASTM D1533 | 35 max. |
| ASTM COLOR | ASTM D1500 | 1.5 max. |

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