

# STRONG BONDING

## CONTACT ADHESIVE (PREMIUM)

### CHARACTERISTICS

- Suitable for a variety of substrates
- Permanent elasticity
- Chemical resistant
- Heat and water resistant
- Toluene Free

### SCOPE OF USE

- Recommended for bonding a wide variety of materials e.g. wood, aluminium, laminates, leather (shoe, bags, etc.) rubber, cork, felt, foams, PVC, etc. to absorbent and non-absorbent substrates.
- Due to the high temperature resistance, UV-stability and bonding strength it can also be used for the bonding of protection boards and soundproofing panels (bituminous, rubber, PVC, etc.) to numerous substrates such as PVC, EPDM, HDPE, bituminous membranes, etc.

### APPLICATION

#### Surface preparation:

Surfaces should be levelled, dry, clean of dust and free of substances which may impair adhesion.

#### Application procedure:

Apply a thin layer of CONTACT ADHESIVE (Premium) on both surfaces by brush or a trowel. Wait 10 to 15 minutes for the solvent to evaporate from the adhesive. Bring together, and strongly press the two surfaces for a short period of time. A successful adhesion depends on the strength and not on the time span of the applied pressure. Such an executed bond is long lasting and resistant to water, heat, cold and acids.

#### Cleaning:

Clean adhesive residue and tools with carbon-solvent only.

### PACKAGING INFORMATION

Packaging Size	Packaging Type	Pieces/ Carton	IDH	Country of Origin
250ml	Can	24	1485249	Tunisia
650ml	Can	12	1700711	UAE
3L	Tin	4	1700698	UAE



### STORAGE & SHELF LIFE

This product should be stored in its original packaging in a cool, dry place, protected from frost, sparks, and flames. Close packaging after use. Keep away from children. Shelf life: 24 months from manufacturing date.

### TECHNICAL DATA

Property	Value
Raw material (yellow)	Polychloroprene rubber
Dry extract [%]	22-24
Temperature resistance [°C]	Up to 110
Application temperature [°C]	+ 5 to +40
Open time [min]	10 (at 20°C)
Evaporation time [min]	10 to 15
Consistency	Liquid, brushable
Film appearance	Elastic
Colour	Yellow
Consumption [g/m <sup>2</sup> ]	200 to 250
Density [kg/L]	0.96